



# **LEAK DETECTION & AUTOMATED FUEL HANDLING EQUIPMENT (AFHE) SYSTEMS**



# AUTOMATED FUEL HANDLING EQUIPMENT PROGRAM

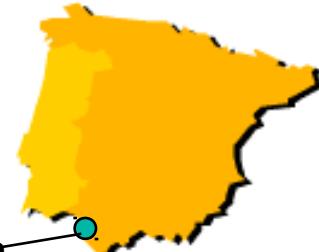
## OVERALL PROGRAM MISSION AND SCOPE

- ♦ **Implement and standardize Automated Fuel Handling Equipment (AFHE) at Defense Energy Support Center (DESC), Air Force, Army, Navy, & Marine Corps fuel storage and distribution activities to:**
  - **improve overall facility controls**
  - **improve inventory accountability**
  - **provide fail-safe engineering for spill prevention**
  - **increase efficiency**

# AFHE Site Locations



Okinaw  
a,  
Japan  
(FY04)  
**FISC**  
Puget  
Sound

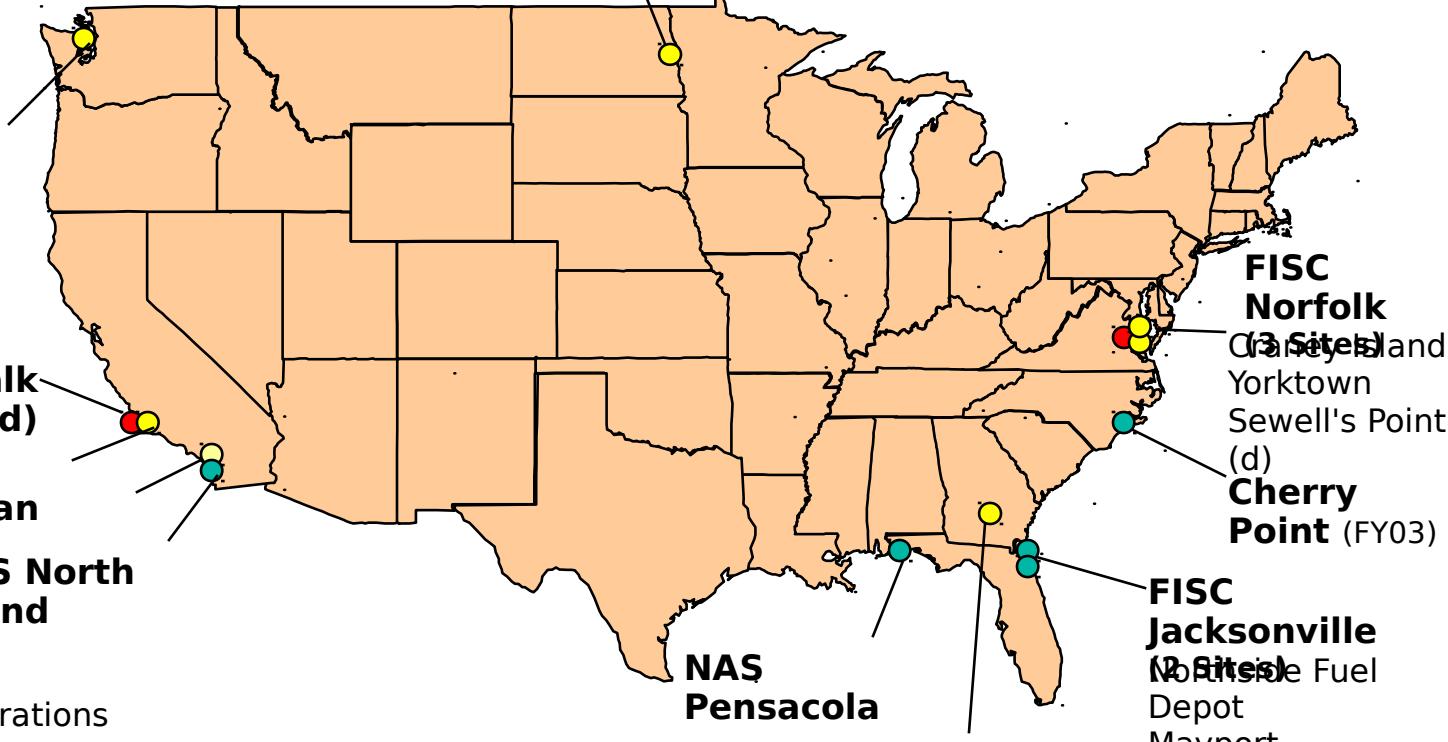


Rota Spain  
(FY04)

**DESP** Norwalk  
(d)  
**DESP** San  
Pedro  
**FSC** San  
Diego  
**NAS** North  
Island

Kuahua Operations  
Red Hill  
**FISC** Pearl  
Harbor  
(2 Sites)

**DESP** Grand  
Forks

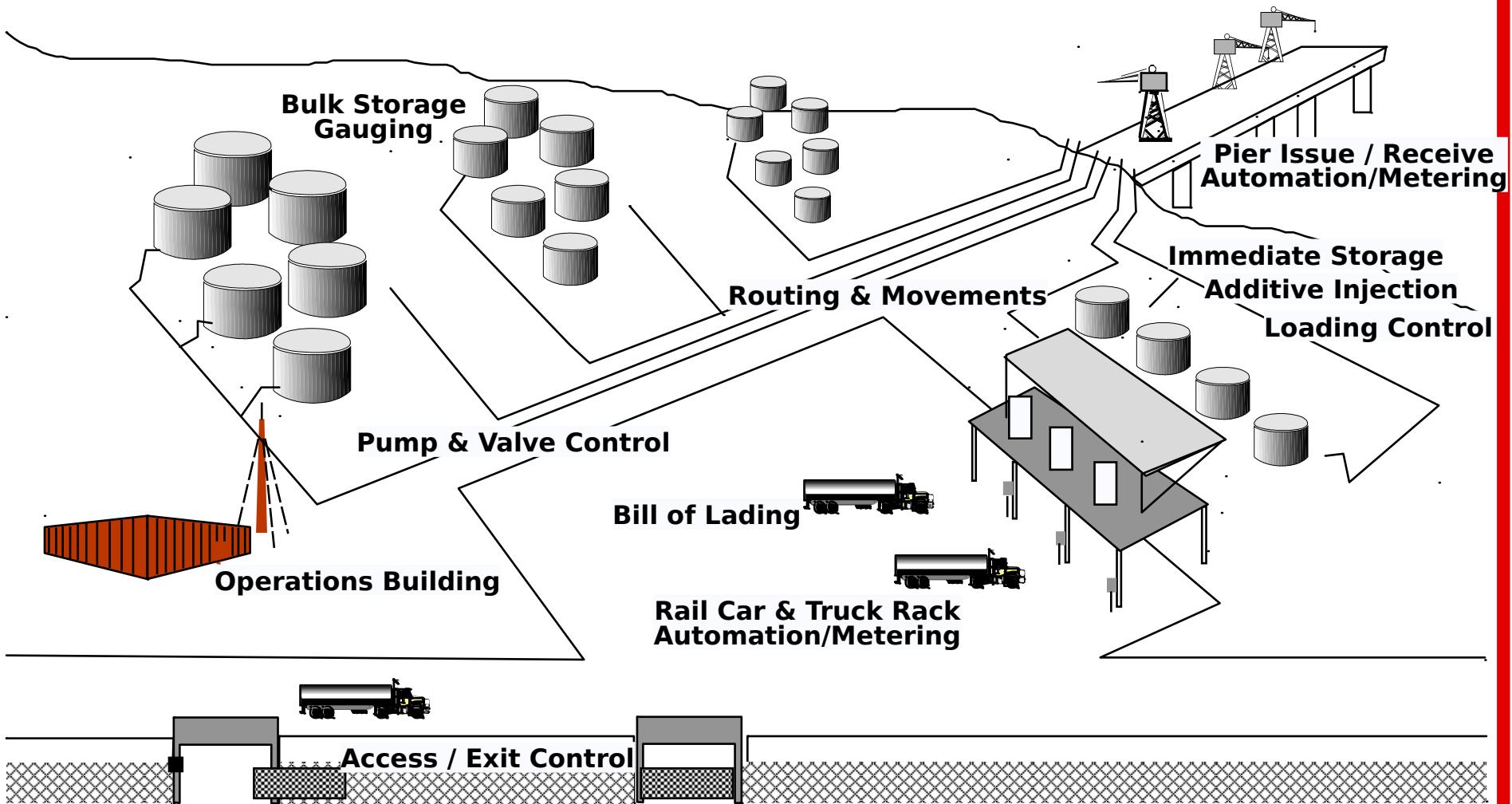


- Programmed
- Sites Under
- Construction/Installation
- Decommissioned



# TYPICAL SITE

Terminals Combine Many Types of Operations and Facilities

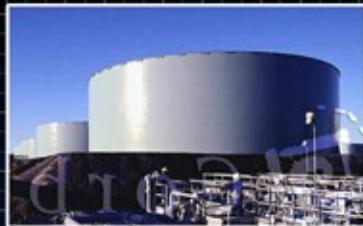




# AFHE SYSTEM OVERVIEW



## *Pipeline Operations*



## *Tank Monitoring*



## *Pier Operations*



## *Truck Rack Operations*



## *Inventory Control*



## *Built-In-Testing & Alarming*



Fuel Evolution Control





# AFHE SYSTEM DESCRIPTION

- ◆ **Centralized operation for fuel inventory control, movement, and management**
- ◆ **Supervisory Control And Data Acquisition (SCADA)**
- ◆ **Instrumentation, sensors, and automated controls**
- ◆ **Pipeline/Tank monitoring capability (Leak Detection)**
- ◆ **Safety controls for spill prevention**
- ◆ **Real time and historical database**
- ◆ **Report generation**
- ◆ **System access control**
- ◆ **Site surveillance (CCTV)**
- ◆ **Electrical power modifications**
- ◆ **LAN/WAN/Other Communications**
- ◆ **Remote Diagnostics**



# AFHE LEAK DETECTION INTERFACES



*hansaconsult*



**VISTA**  
LEAK DETECTION



**CAL DYN**



**VEEDER-ROOT**



**RONAN**





# AFHE LEAK DETECTION INTERFACES

- ◆ **Mass Balance - AFHE (ATG & Flow Computers)**
- ◆ **Pressure Point/Step Analysis - Hansa & Caldon**
- ◆ **Dual Pressure Volumetric - Vista**
- ◆ **Continuous Statistical Leak Detection (CSLD) - Veeder-Root & Ronan**



# TYPICAL TERMINAL OPERATOR'S CONTROL CONSOLE

